

INSTALLATION OF PEPSI HIGH SECURITY NUT RETAINER HOUSING AND SECURITY STRAP

M033.1

Parts Required: 1 - 432,050,73x.x3 Nut Retainer Housing
 1 - 592,051,21x.x3 Strap Nut Retainer Housing
 2 - 900,301,73x.x1 Self-Tapping Screw #1/4 - 20 x 1

Tools Required: 7/16" socket ratchet for socket
 Drill 7/32" drill bit
 Phillips screwdriver 7/16" wrench (open/box end)

NOTE: PLEASE READ ALL INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING WORK.

1. Remove the 3 screws that hold the nut retainer housing to the cabinet and retain for future use.
2. Remove the 2 screws that hold the nut and nut cage in the nut retainer housing.
3. Install the nut and nut cage in the replacement nut retainer housing and secure with the 2 screws removed in step 2.
4. Hook the end of the strap in the left side of the nut retainer housing. (See Figure A).
5. Install the nut retainer housing assembly and strap and secure with the 3 screws removed in step 1 finger tight.
6. Check the alignment with the T-handle stud by closing the door and adjust as necessary.
7. Using the holes in the strap as a template, mark the center of the oblong holes on the face of the right column wall.
8. Drill two 7/32" holes in the places marked in step 7.
9. Install screws in the holes and tighten.
10. Tighten the nut retainer housing screws.

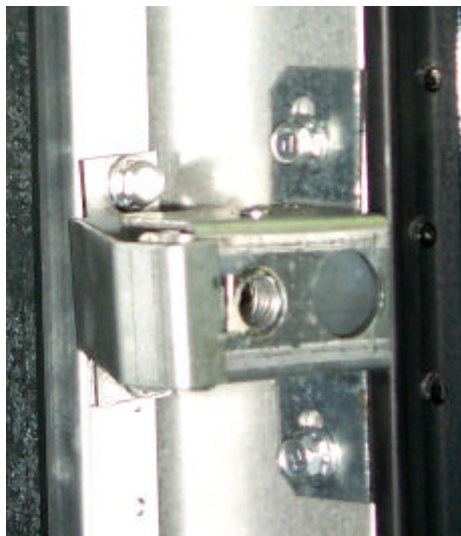


Figure A